MODIFICATION BULLETIN NO. 1

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ISSUED ON: January 15, '94

Model	J3 Sheet Feeder	Volt/Hz	Date of Modification	Serial Number
Modified Article	Parts Catalog			
Reason for Modification	Parts catalog correction			

Please correct your parts catalog as follows:

1. Description Correction

Parts Catalog		P/N	Incorract Description	Correct Description	
Page	Index No.	P/IN	Incorrect Description	Correct Description	
3	50	A4533871	Outer Guide Plate	Pressure Plate	

ISSUED ON: January 15, '94

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
AUTO FEEDER EF3000	220,230,240/50	EUROPE	A453-09	
REGMA 916 AUTO FEEDER	220,230,240/50	EUROPE	A453-10	
RICOH SHEET FEEDER TYPE 830	220,230,240/50	EUROPE etc.	A453-11	
K + E 7036 ASF	115/60	USA, CANADA	A453-15	

MODIFICATION BULLETIN NO. 2

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ISSUED ON: July 31, '94

Model			J3 Sheet Fe	eder					Volt/Hz	Date of Modification	Se Nur	rial nber
M	Modified Article Right & Left Release Levers											
Reason for Modification			To ensure the front cover is locked									
Draw	Draw Old Parts			nent by new part		Parts Catalog						
No.	No.	No. No	No.	Ol	Old→New	ability	Part No.	Desc	ription	No.	Page	
	A4532603		A4532604	Left Release Lever		1 → 1	X/X			1	10	5
	A4532613		A4532614	Right Release Lever		1 → 1	X/X			•	26	5
	03130060B	1		Philips Pan Head Screw - M3 x 6		$n \rightarrow n-2$					106	5
			· 09513006B	Philips Screw With Flat Washer - M3 x 6		n → n-4					106	5

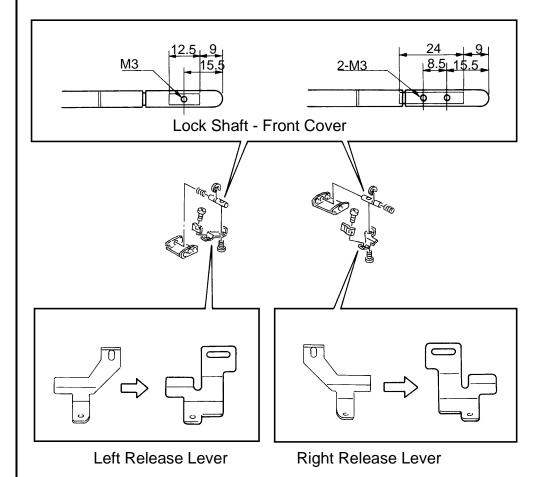
Rank: A: Replace with new parts immediately. B: Replace with new parts at time of repair. C: Replace with new parts at time of overhaul. Interchangeability:

⁽¹⁾ When old and new parts are not mutually interchangeable, use additional parts or an assembly part as indicated in "Parts needed for replacement by new part" to install the new part.

⁽²⁾ The mark to the left of the slash indicates whether the old part can be used in the new machine, and the mark to the right indicates whether the new part can be used in the old machine. x = Not interchangeable o = Interchangeable

ISSUED ON: July 31, '94

DETAILS OF MODIFICATION



When the sheet feeder is pushed in roughly, the front cover may sometimes be released due to the tolerance of the length of the front cover lock shaft.

To correct this, the production machines have been modified so that the left and right release bracket position can be adjustable.

- 1. A screw hole has been added to the front cover lock shaft.
- 2. The configurations of the left and right release lever has been changed as shown.

ISSUED ON: July 31, '94

DETAILS OF MODIFICATION

3. The number of fixing screws for the left and right release lever has been changed from 1 to 2. The screw has been changed to a flat washer type.

NOTE: 1. When replacing the old left and/or right release lever, replace them together with a new left and/or right release lever and new front cover lock shaft.

2. As the old cover lock shaft have not been shipped as a spare part from SPC and the new one can be installed on the old machine in the field the part number remains the same.

S. Hamano, Assistant General Manager Technical Support Department

ISSUED ON: July 31, '94

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
AUTO FEEDER EF3000	220,230,240/50	EUROPE	A453-09	6760440001
REGMA 916 AUTO FEEDER	220,230,240/50	EUROPE	A453-10	28650041
RICOH SHEET FEEDER TYPE 830	220,230,240/50	EUROPE etc.	A453-11	A3443050001
K+ E 7036 ASF	115/60	USA, CANADA	A453-15	3723050001

MODIFICATION BULLETIN NO. 3

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ISSUED ON: February 29, '96

Model	J3 Sheet Feeder	Volt/Hz	Date of Modification	Serial Number
Modified Article	Paper Feed Roller			
Reason for Modification	To prevent the paper feed roller from being swollen as a result of the oil, the material of the roller has been changed to silicone rubber.			

	Old P/N	New P/N	P/N Description		Inter-	Parts C	Catalog	
				Q'ty Used	change- ability	Index No.	Page	
	AF020108	AF020369	Paper Feed Roller - Middle	1 → 1	X/O	17	3	

M. Iwasa, Manager Technical Support Department

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
AUTO FEEDER EF3000	220,230,240/50	EUROPE	A453-09	676026XXXX
REGMA 916 AUTO FEEDER	220,230,240/50	EUROPE	A453-10	_
RICOH SHEET FEEDER TYPE 830	220,230,240/50	EUROPE etc.	A453-11	A3445120001
K+ E 7036 ASF	115/60	USA, CANADA	A453-15	3725120001
RICOH SHEET FEEDER TYPE 830	115/60	USA, CANADA	A453-17	A3445120014